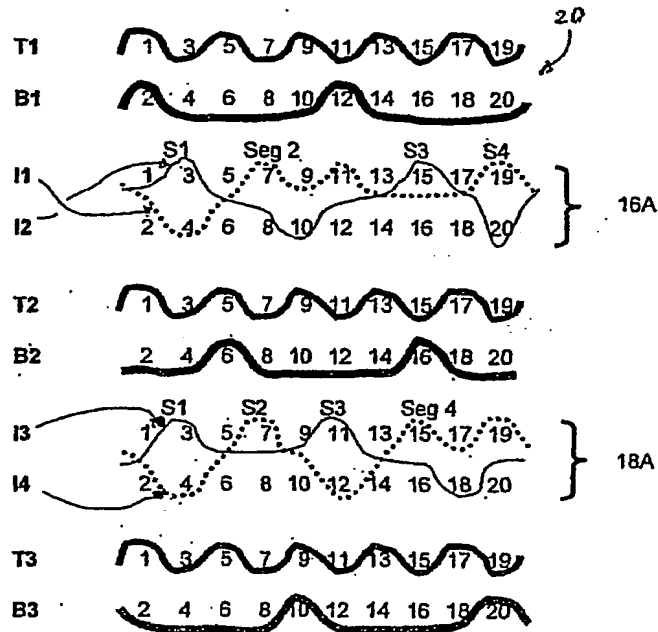


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FIG 1-embodiment 1



NOT WOVEN ONLY DRAWN FOR PATENT
 IF WEAVING THIS - CHECK FOR HOW THE 3 WEARSIDE BINDS SHOULD BE DISTRIBUTED
 I.E. ALWAYS ON THE 2 X'S SINGLE KNUCKLE PAPERSIDE BINDER OR MIXED

FIG 2-embodiment 2

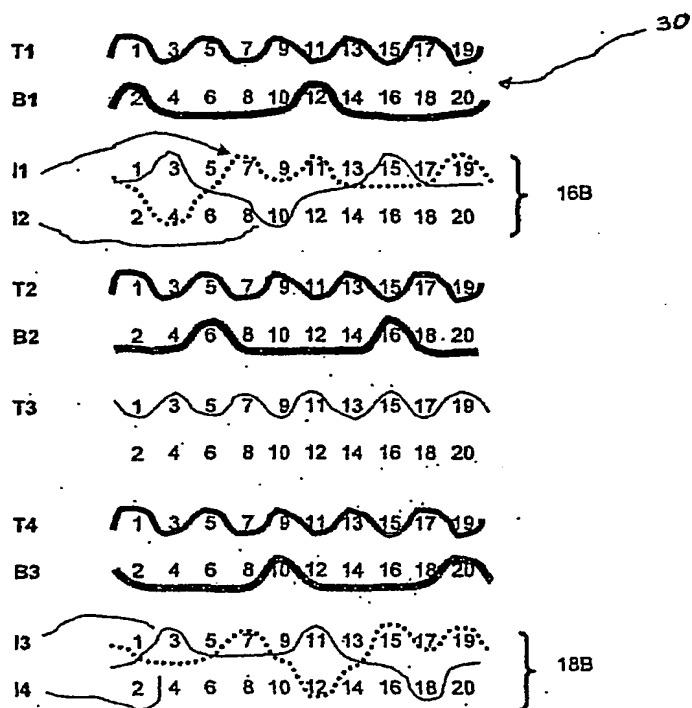


FIG 3-embodiment 3

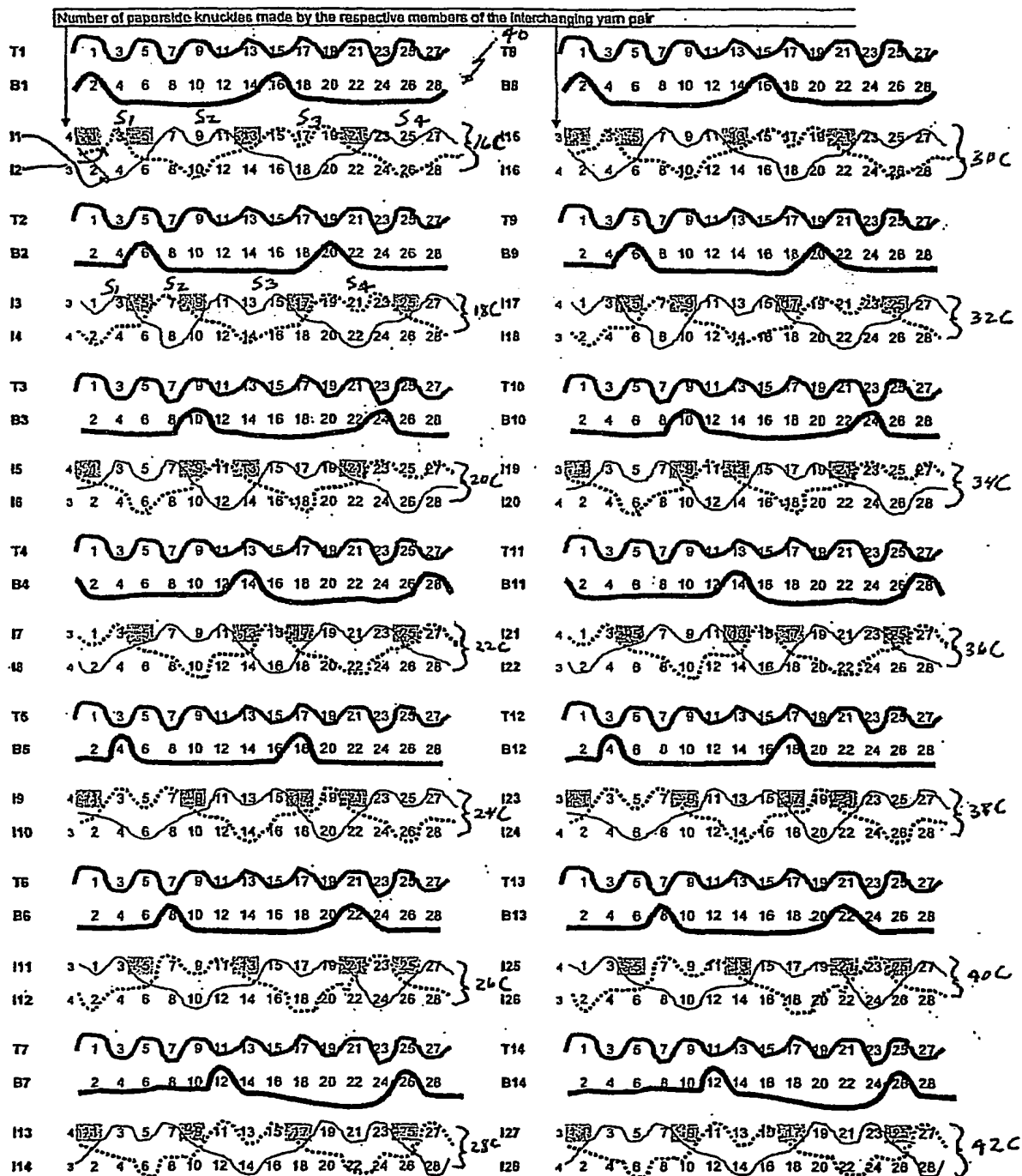


FIG4-Embodiment 4

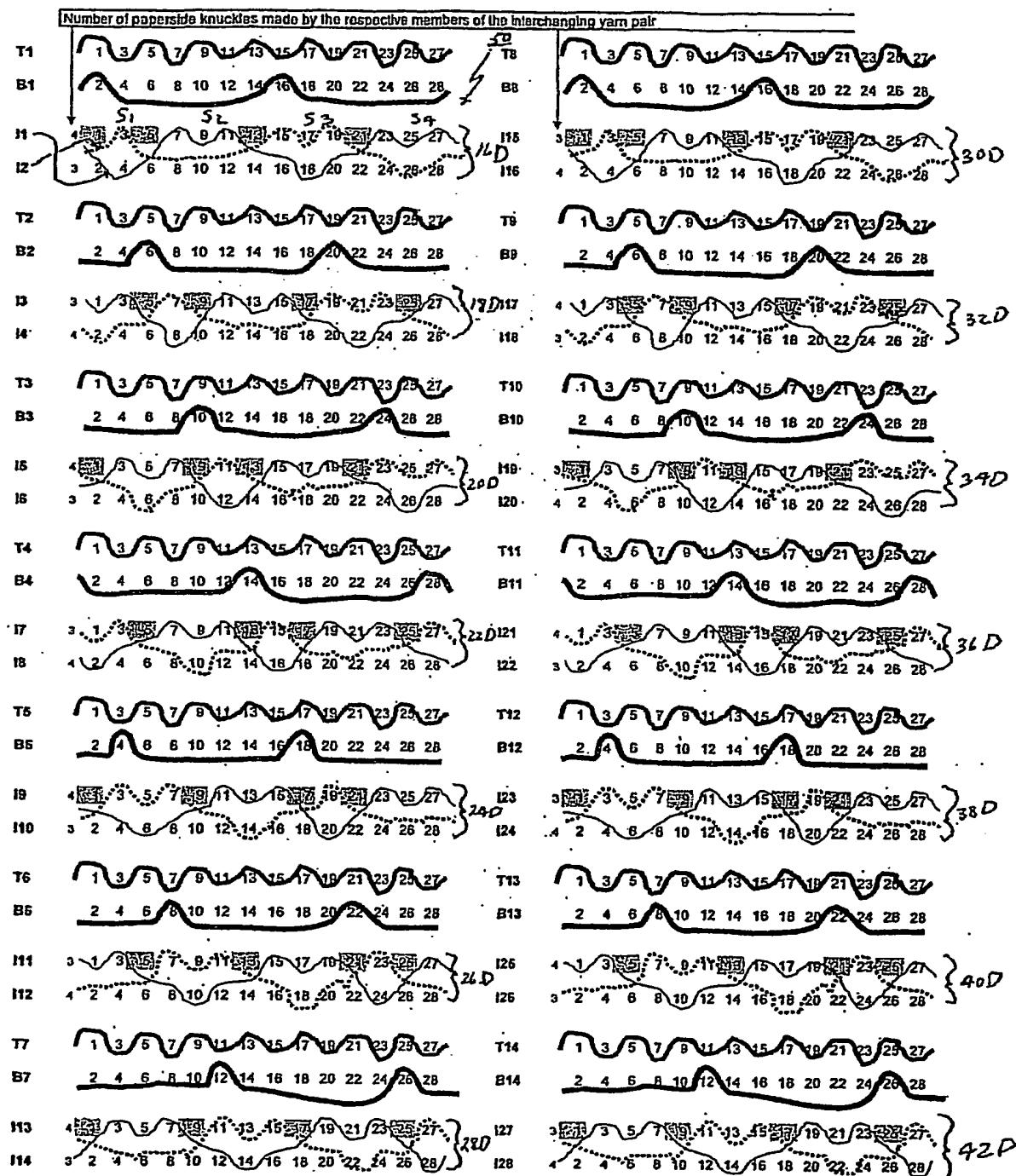


Fig5-embodiment 5

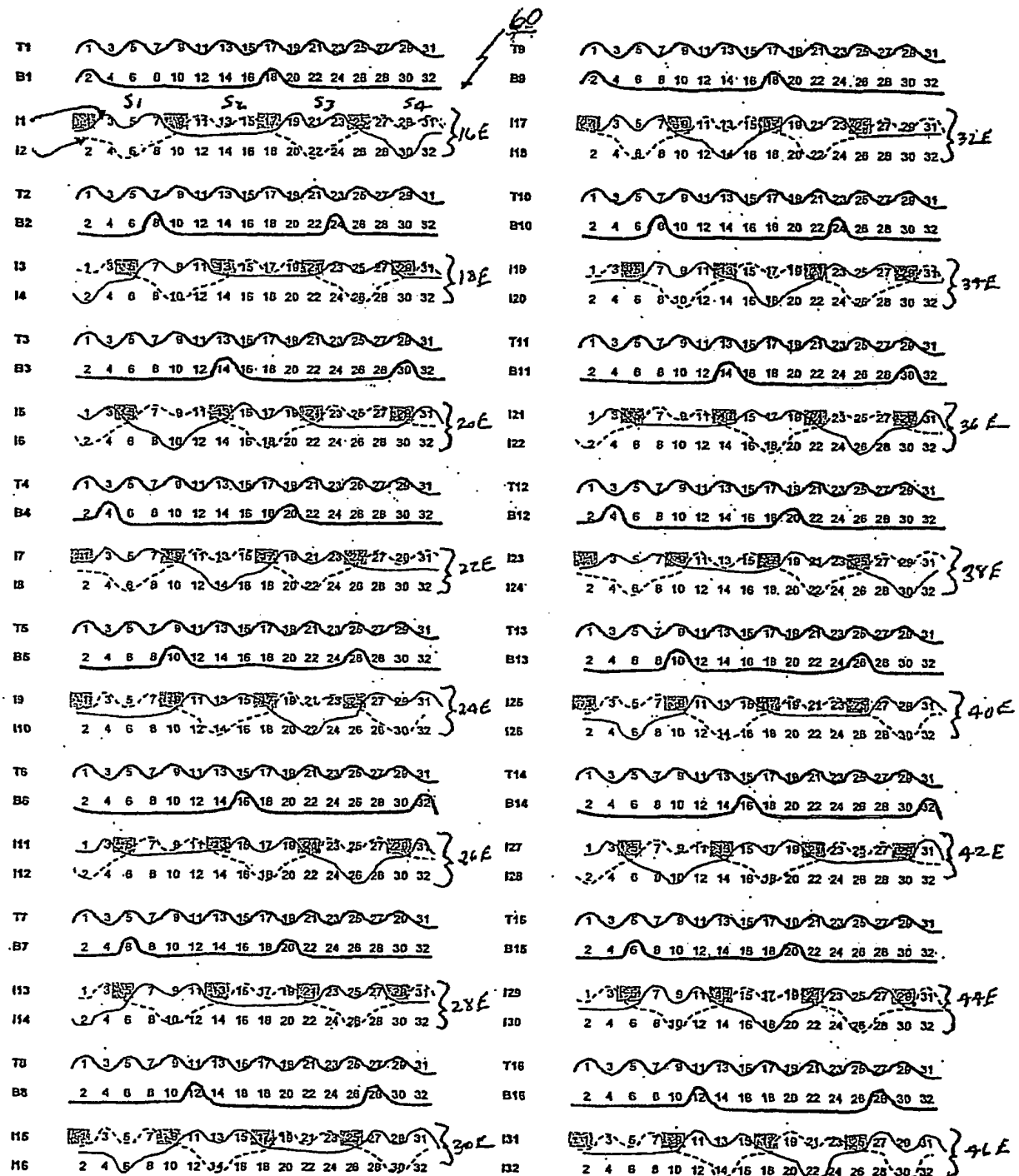
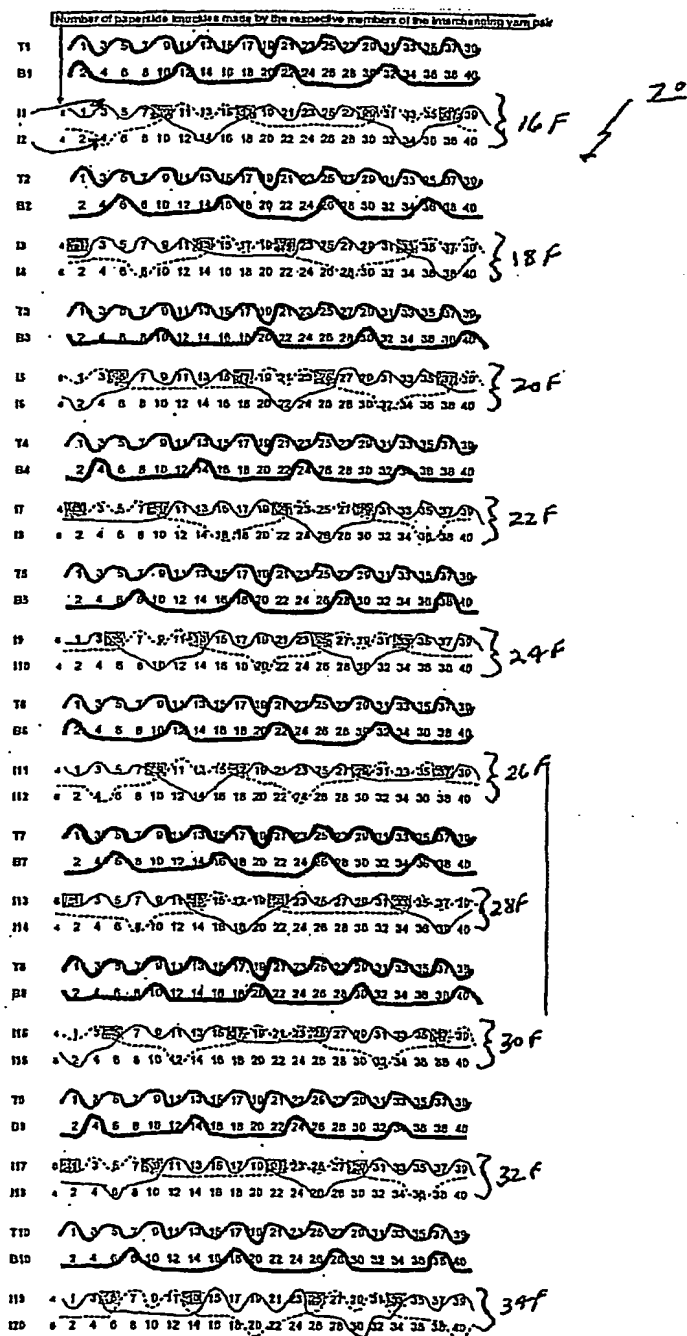
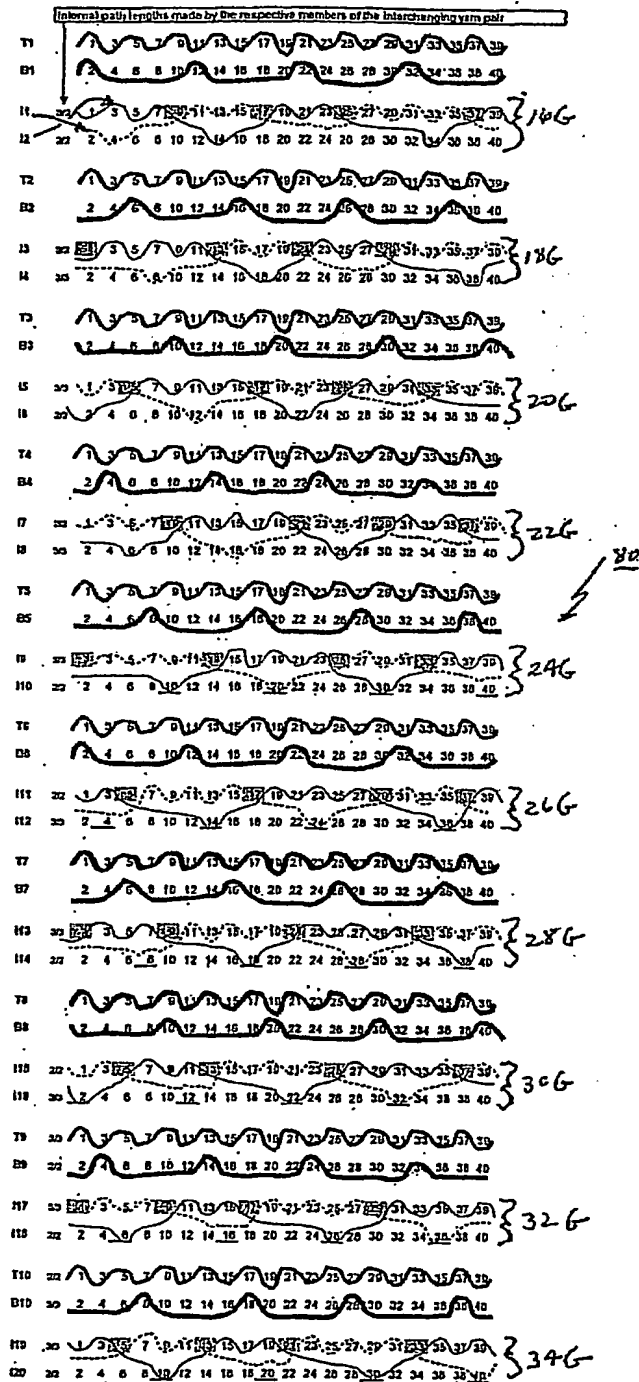


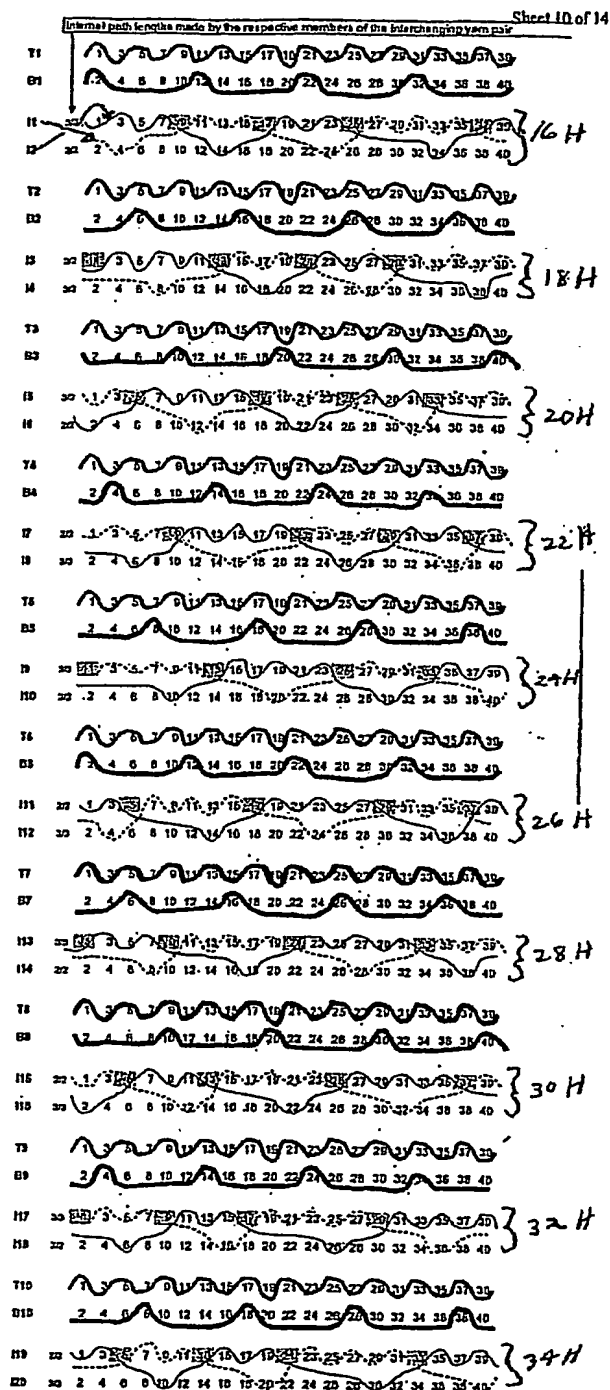
fig5-embodiment 8

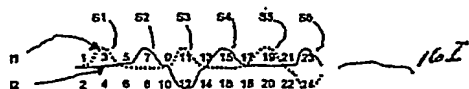


T11	1 3 5 7 9 11 13 15 17 19 21 23 25 27 29 31 33 35 37 39
D11	2 4 6 8 10 12 14 16 18 20 22 24 26 28 30 32 34 36 38 40
T21	1 3 5 7 9 11 13 15 17 19 21 23 25 27 29 31 33 35 37 39
D21	2 4 6 8 10 12 14 16 18 20 22 24 26 28 30 32 34 36 38 40
T12	1 3 5 7 9 11 13 15 17 19 21 23 25 27 29 31 33 35 37 39
D12	2 4 6 8 10 12 14 16 18 20 22 24 26 28 30 32 34 36 38 40
T22	1 3 5 7 9 11 13 15 17 19 21 23 25 27 29 31 33 35 37 39
D22	2 4 6 8 10 12 14 16 18 20 22 24 26 28 30 32 34 36 38 40
T13	1 3 5 7 9 11 13 15 17 19 21 23 25 27 29 31 33 35 37 39
D13	2 4 6 8 10 12 14 16 18 20 22 24 26 28 30 32 34 36 38 40
T23	1 3 5 7 9 11 13 15 17 19 21 23 25 27 29 31 33 35 37 39
D23	2 4 6 8 10 12 14 16 18 20 22 24 26 28 30 32 34 36 38 40
T14	1 3 5 7 9 11 13 15 17 19 21 23 25 27 29 31 33 35 37 39
D14	2 4 6 8 10 12 14 16 18 20 22 24 26 28 30 32 34 36 38 40
T24	1 3 5 7 9 11 13 15 17 19 21 23 25 27 29 31 33 35 37 39
D24	2 4 6 8 10 12 14 16 18 20 22 24 26 28 30 32 34 36 38 40
T15	1 3 5 7 9 11 13 15 17 19 21 23 25 27 29 31 33 35 37 39
D15	2 4 6 8 10 12 14 16 18 20 22 24 26 28 30 32 34 36 38 40
T25	1 3 5 7 9 11 13 15 17 19 21 23 25 27 29 31 33 35 37 39
D25	2 4 6 8 10 12 14 16 18 20 22 24 26 28 30 32 34 36 38 40
T16	1 3 5 7 9 11 13 15 17 19 21 23 25 27 29 31 33 35 37 39
D16	2 4 6 8 10 12 14 16 18 20 22 24 26 28 30 32 34 36 38 40
T26	1 3 5 7 9 11 13 15 17 19 21 23 25 27 29 31 33 35 37 39
D26	2 4 6 8 10 12 14 16 18 20 22 24 26 28 30 32 34 36 38 40
T17	1 3 5 7 9 11 13 15 17 19 21 23 25 27 29 31 33 35 37 39
D17	2 4 6 8 10 12 14 16 18 20 22 24 26 28 30 32 34 36 38 40
T27	1 3 5 7 9 11 13 15 17 19 21 23 25 27 29 31 33 35 37 39
D27	2 4 6 8 10 12 14 16 18 20 22 24 26 28 30 32 34 36 38 40
T18	1 3 5 7 9 11 13 15 17 19 21 23 25 27 29 31 33 35 37 39
D18	2 4 6 8 10 12 14 16 18 20 22 24 26 28 30 32 34 36 38 40
T28	1 3 5 7 9 11 13 15 17 19 21 23 25 27 29 31 33 35 37 39
D28	2 4 6 8 10 12 14 16 18 20 22 24 26 28 30 32 34 36 38 40
T19	1 3 5 7 9 11 13 15 17 19 21 23 25 27 29 31 33 35 37 39
D19	2 4 6 8 10 12 14 16 18 20 22 24 26 28 30 32 34 36 38 40
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T30	1 3 5 7 9 11 13 15 17 19 21 23 25 27 29 31 33 35 37 39
D30	2 4 6 8 10 12 14 16 18 20 22 24 26 28 30 32 34 36 38 40
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D31	2 4 6 8 10 12 14 16 18 20 22 24 26 28 30 32 34 36 38 40

TO CONT.







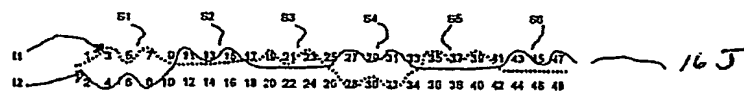


FIG 11-embodiment 11

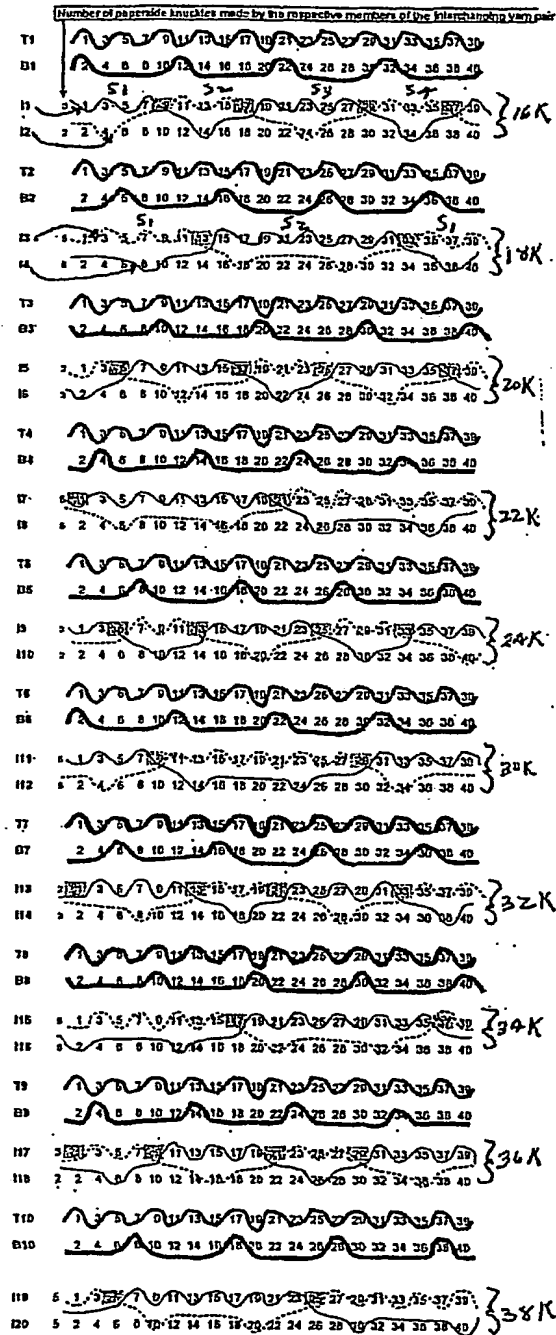


Fig. 12

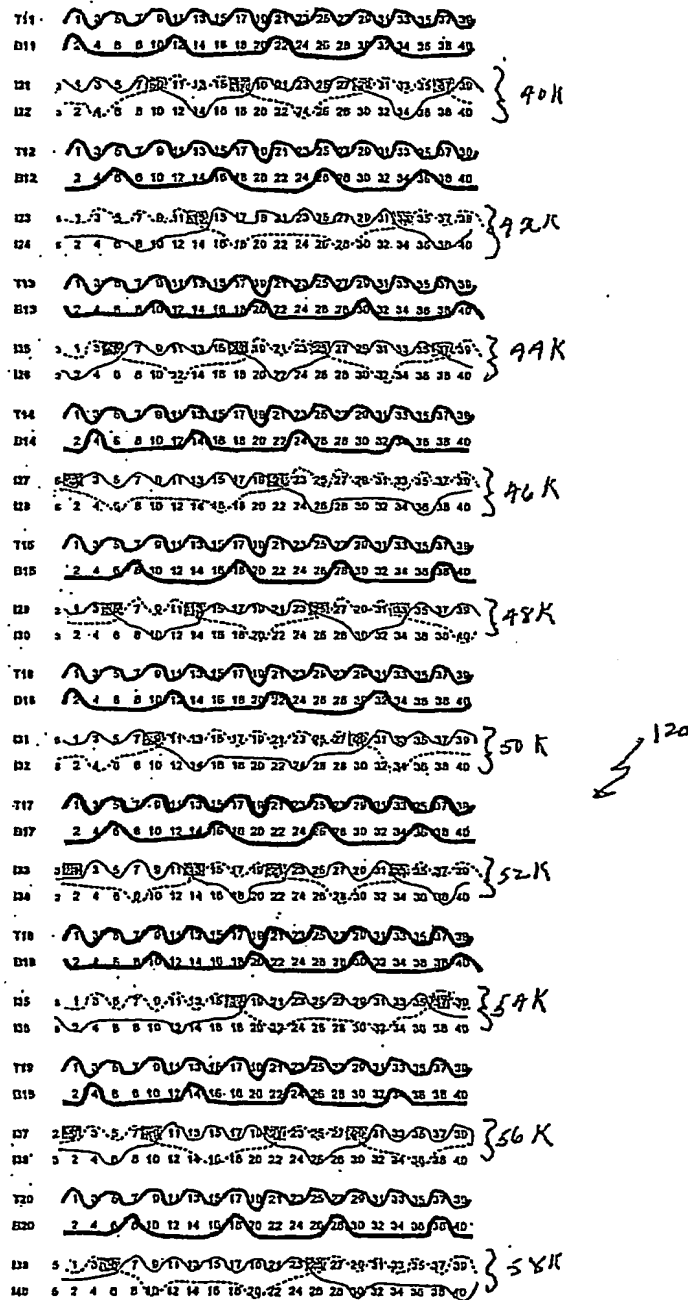


Fig. 12 (cont.)

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